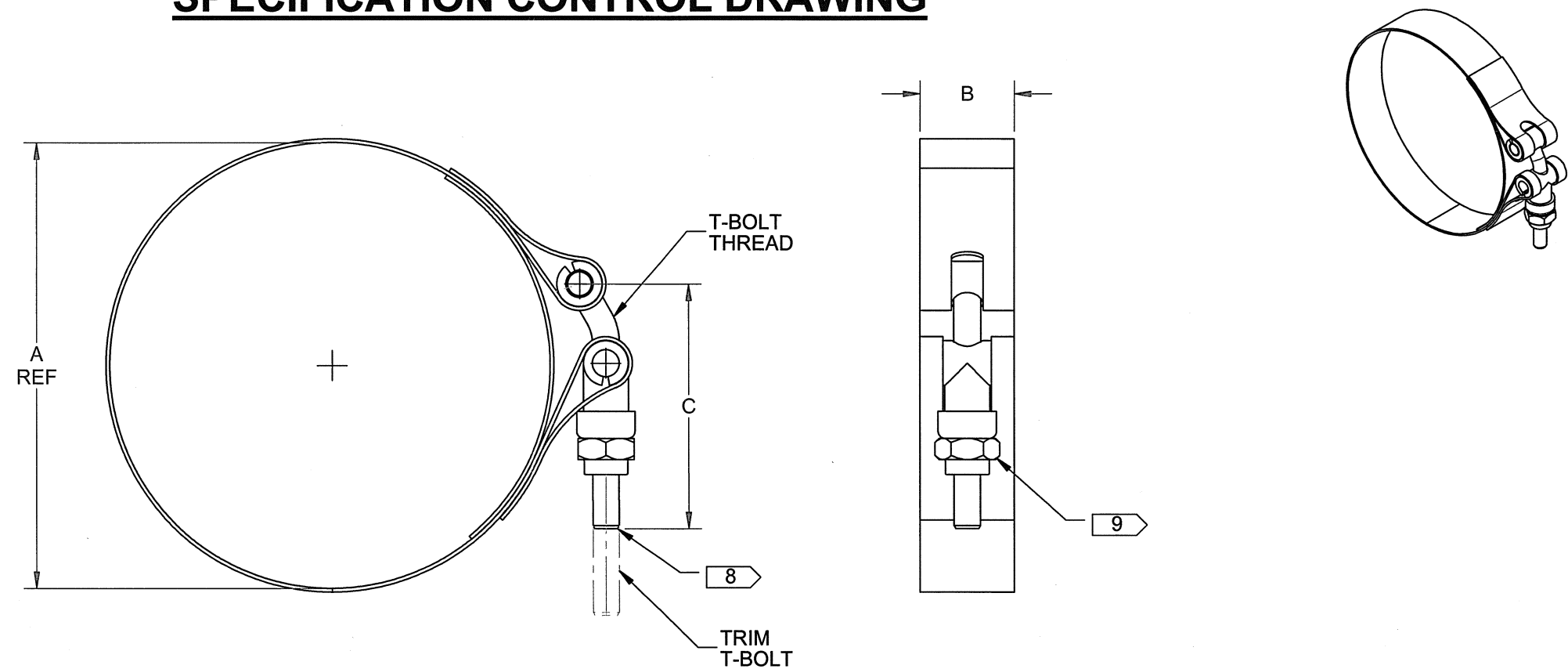


SPECIFICATION CONTROL DRAWING



D5641-X CLAMP

| DART PN | POSSIBLE SUPPLIER | SUPPLIER P/N | THREAD | ID ϕ "A" | STRAP WIDTH "B" | T-BOLT LENGTH "C" | WEIGHT |
|---------|-------------------|--------------|--------|---------------|-----------------|-------------------|---------|
| D5641-1 | KLX INC | MS21920-26 | 10-32 | 3.0 | 0.625 | 1.63 | 0.10 LB |

NOTES:

- 1) MATERIAL: MAKE FROM MS21920 CLAMP
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY AT NEXT ASSEMBLY
- 7) WEIGHT: SEE TABLE
- 8) AFTER TRIMMING T-BOLT, REMOVE SHARP END AND RE-START THREAD BY THREADING 2-3 THREADS WITH 10-32 DIE
- 9) INSTALL NUT BY THREADING HAND TIGHT

RELEASED

2019 JAN 10

Exp 18-870

APPROVED

| | | | |
|----------------------|----|--|--------------|
| DESIGN | RF | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | VS | | |
| CHECKED | WK | DRAWING NO. D5641 | REV. A |
| MFG. APPR. | DD | | SHEET 1 OF 1 |
| APPROVED | VS | TITLE CLAMP | SCALE |
| DE APPR. | DS | | NTS |
| DATE 18.04.12 | | COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD. | |